## Modular Autonomous Electric Vehicles

# AV4EV Platform Zero: Let's build a self-driving Go-Kart!



Prof. Rahul Mangharam
Director, Autoware Center of Excellence
Penn Director, Mobility21 DoT UTC
rahulm@seas.upenn.edu



Zhijie Qiao
zhijie.qiao@autoware.org
Electrical & Control Lead



Mingyan Zhou derekzmy@seas.upenn.edu Mechanical Lead





Penn Engineering

## Standardized Electric Vehicle Platforms

ICE rolling chassis

 $\longrightarrow$ 

EV skateboard chassis

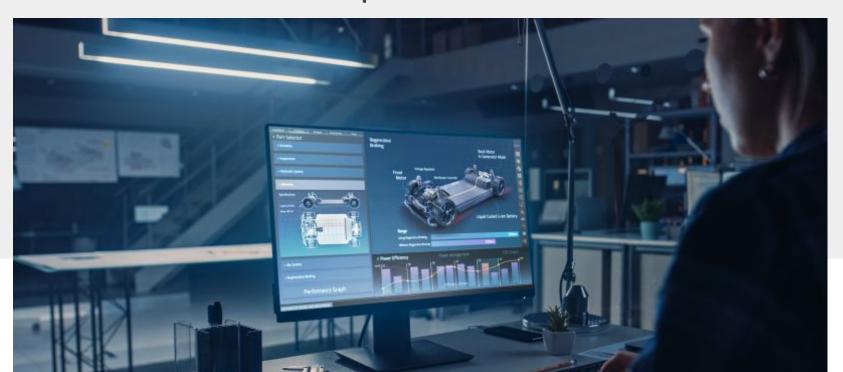
2000+ components

20 components



# **Open AV for Open EV**

Open-source Autonomous Vehicle Software for Open Standard EV Platforms



MIH partner

Refer

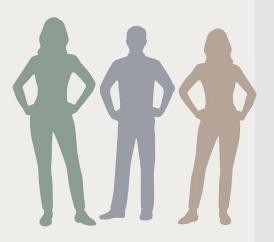
**Reference Design** 

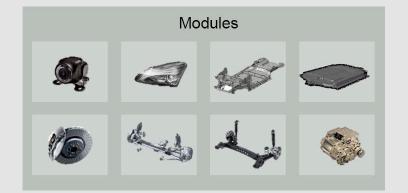
Adopt

Customer



**Development Efforts**↓









50%



80%



100%



# **Open EV Platform**

VISION

EV Apps	Developers	EV Apps	loV Cloud	Zonal
VMS mission critical	EVKit	VMS non-mission critical	Cloud	2 1 Central
EV Service Layer				Gateway 3 4
RTOS Microkernel			+	Zonal

## Path towards software defined vehicles (SDV)



**Electrical & Electronic Architecture Evolution** 







#### 60+ Academic Partners

#### 67 Industry Partners



# Autonomy Stack Open AV Stack

Autoware OpenAD Kit

#### **Connectivity Stack**

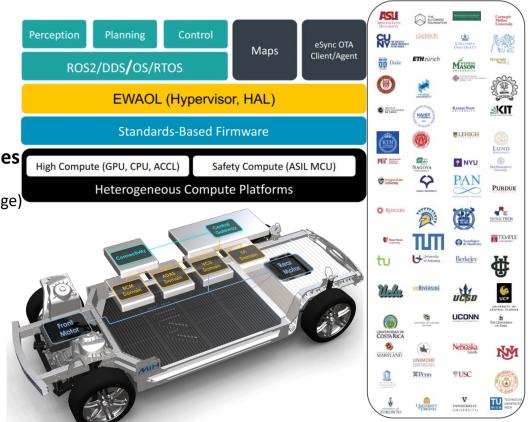
**Software Defined Vehicles** 

SOAFEE (Scalable Open Architecture for Embedded Edge)

#### **Skateboard EVs**

#### **Open EV Platforms**

- Prototype: EV Go-kart
- Commercial Deployment: TierIV EV Cargo Platform









Perception

Autonomous

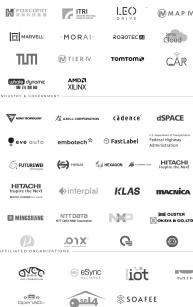
Mobile Robots Mining Logistics

**Planning** 





FIOL



#### Open-source Autonomy Stack

#### **Autonomy Essentials Kit**

- Modular perception, planning and control software stack
- Autoware Supported
- Full-stack hardware solution with sensors and compute platform

#### Cloud-based AV Dev & Test

#### Software Defined Vehicles

- SOAFEE Scalable Open Architecture for Embedded Edge
- Firmware over the air updates

#### Skateboard EVs

#### **Open EV Platforms**

- High-precision Drive-by-wire Control on Prototype: EV Go-kart
- Commercial Deployment: Danlaw EV Cargo Platform
- Cost-effective, high-performance, full-openness

## eSync OTA Maps Client/Agent ROS2/DDS/OS/RTOS **EWAOL** (Hypervisor, HAL) Standards-Based Firmware High Compute (GPU, CPU, ACCL) Safety Compute (ASIL MCU) **Heterogeneous Compute Platforms**

Agriculture Construction

Autonomous

Control











COSTA RICA

MARY! ANE

Autonomous

Shuttles

























































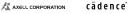








AISAN TECHNOLOGY

























U.S. Department of Transportation Federal Highway Administration

















Spring



























**MACNICA** 



AFFILIATED ORGANIZATIONS















































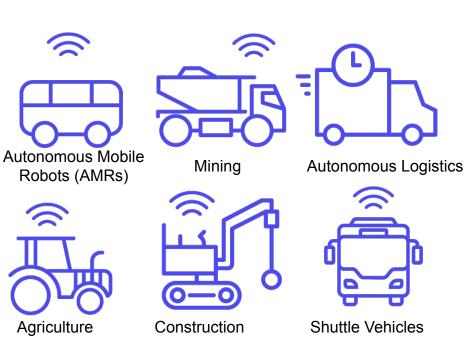








## **Connected Autonomous Machines**









## Open AD Kit

**Open-source software** 

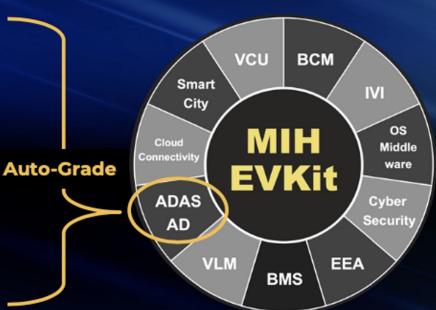
**Autoware-defined** architecture

**AD DevOps** 

**Cloud native** 



**EVKit** 





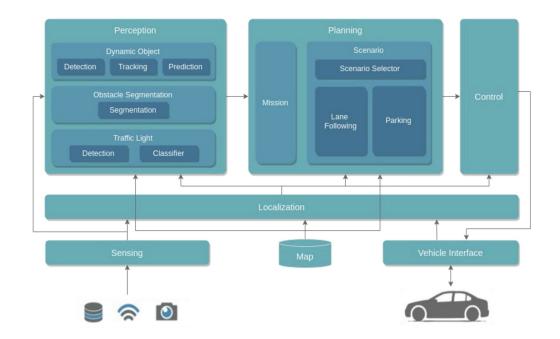
## Mobility21 DoT National University Transportation Center (\$17MM 2017-2023)

Safety21 DoT National UTC will begin in October 2023 (\$20MM 2023-2028)



Carnegie Mellon University

### What is Autoware?





# The first all-in-one open source software for autonomous driving

- Originally created in 2015 by Shinpei Kato at Nagoya University
- Based on the open-source ROS middleware
- Autoware is:
  - Complete AD software stack
  - Independent of vehicle type or electronic hardware
  - Governed by an independent foundation
  - Completely open-source (licensed under Apache License 2.0)



## **Autoware Deployments**













## Autoware: Over a dozen public transit deployments worldwide

**PROJECT NEWS** 



Partnering with Autoware Foundation to deliver the most advanced L4 automated transportation platform for full size commercial vehicle. Watch Video



## **Autonomous Driving**

## R&D Engagement



#### Autoware.Auto

Core Software stack development Software Modules, Middleware, Open-Source Community

#### **Autoware Core Dev**



Engineer-in-Residence Program
Physical lab for co-development,
ODD demonstrations, Support,
Know-How, Hardware



## PENNOVATION CENTER

12 Research Faculty

Professors, Researchers, New Algorithms, New Hardware

#### Autoware Universe Dev

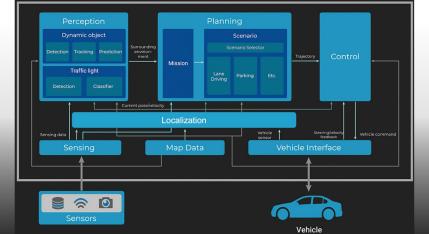


Master Students, PhD Students Independent Projects, Internships

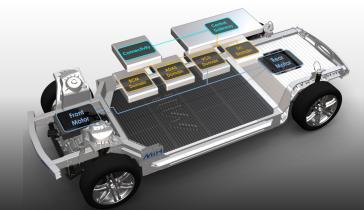
# OpenAV Software for

#### **Pennovation Center**

800sqft garage lab for hands-on dev & testing23 acres for R&D demonstrations & deployments



Open Autonomous Driving Software Stack
Perception, planning, control and communication



**Standardized EV Skateboard Chassis**Focus on Autonomous Driving Module for OpenEV

## Autoware Center of Excellence @ Pennovation Center

www.pennovation.upenn.edu









23 acres suitable for AV testing

**AWF Developers** 

AWF Members ———

AV Ecosystem & Industry Experts

Autoware CoE

Autoware Core
Development & Test

Autoware Universe Advanced Research

UPenn GRASP

**‡** 

Univ AD Programs



## R&D with Partnerships



## PENNOVATION CENTER



Agile Autonomous Solutions for Passenger cars, shuttle buses, forklifts, material handling, service bots, wheelchairs



























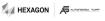




















































planet





ZING



**EXILINX.** 



























# Objective

#### Converts the Top Kart USA MSTEM3 Go-Kart into an AV Go-kart







After: Autoware AV4EV Go-kart



# Objective

- Convert the base Manual Go-Kart MSTEM3 Chassis into the **Drive-By-Wire** system
  - Mechanical support
  - Power systems design
  - Embedded development

#### Software Stack

- Open-source AV software Autoware
- Robot Operating System (ROS2)
- Sensors (LiDAR, Camera, GNSS)
- Mapping and localization

#### Research

- Racing at high speeds
- Imitation learning from humans



Top Kart USA MSTEM3 Go-Kart kit

# AV4EV Go-kart Mechanical Upgrades

New Drive Motor + Throttle-by-wire



**Upper Steer-by-wire** 



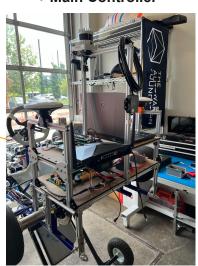
Lower Steer-by-wire



**Go-kart Main View** 



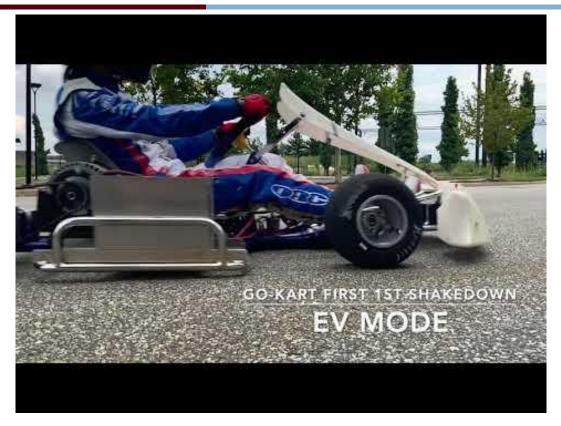
Back Shelf (Redesigned)
+ Main Controller



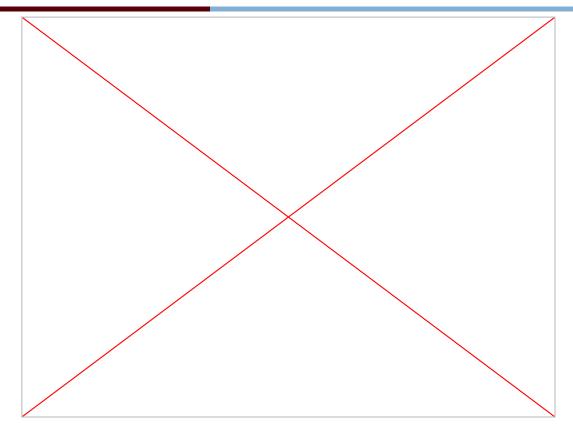
**Brake-by-wire** 



# AV4EV: Let's start with Manual Driving



# **AV4EV: Joystick Control**



## **Team**



Zhijie Qiao zhijie.qiao@autoware.org Electrical & Control Lead



Mingyan Zhou derekzmy@seas.upenn.edu Mechanical Lead



Felix Jahncle felix.jahncle@tum.de Perception Lead



Akshaya Bhati anbhati@seas.upenn.edu Electrical & 3D Printing



Yuntao Hu yuntaohu@seas.upenn.edu Mechanical & Control



Divyanshu Sahu dsahu@seas.upenn.edu Localization & Control



Tomas Nagy
nagytom4@fel.cvut.cz
Control & Planning



Jason Schlessman jscheless@redhat.com Software & Simulation



Zhijun Zhuang zhijunz@seas.upenn.edu Software & Sensing



Rahul Mangharam rahulm@seas.upenn.edu
Team Principal

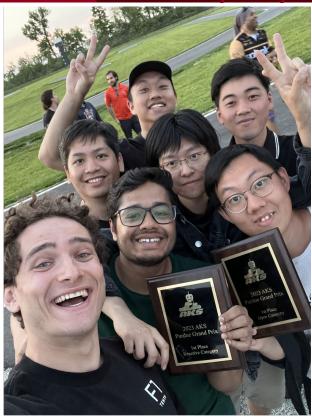
# **Autonomous Karting Competition**

Purdue University May 2023



# **Autonomous Karting Competition**

Purdue University May 2023



## Champions!

Autoware Team won both categories of racing

- Reactive motion planning
- Open category for motion planning.

## **AV4EV Go-kart Overview**

Steer-by-Wire (HW)



Steer-by-Wire (RW)



Throttle-by-Wire



**Go-kart Main View** 



**Main Control** 



**User Interface** 

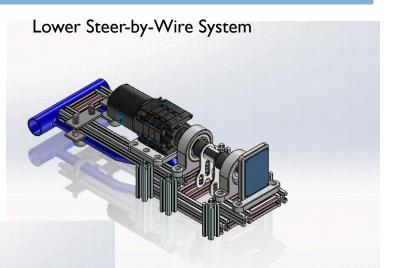


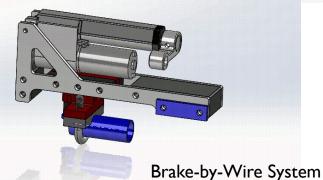
Brake-by-Wire



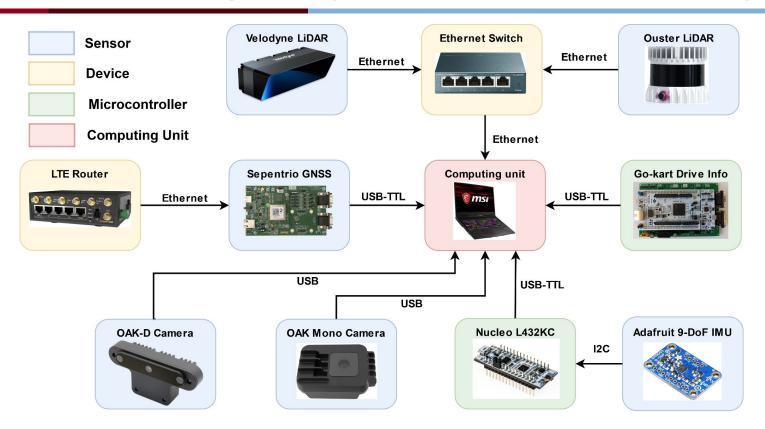
# **Exploded View**







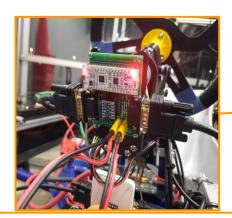
# Modular Computing, Control and Sensing



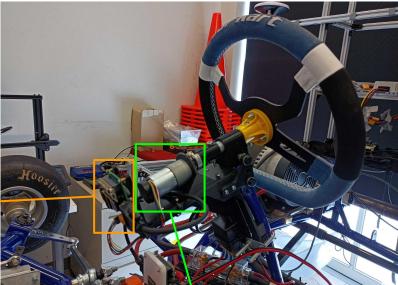


# Upper-Steer-by-Wire System

Controls upper steering wheel and reads angle feedback







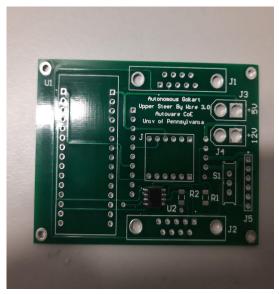
12V Pololu D37 Motor with 100:1 gear (with built-in Quadrature Encoders)



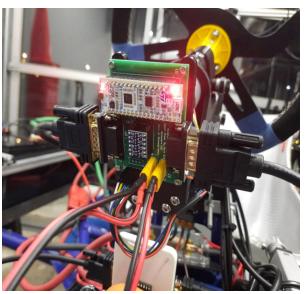


# Upper-Steer-by-Wire System PCB

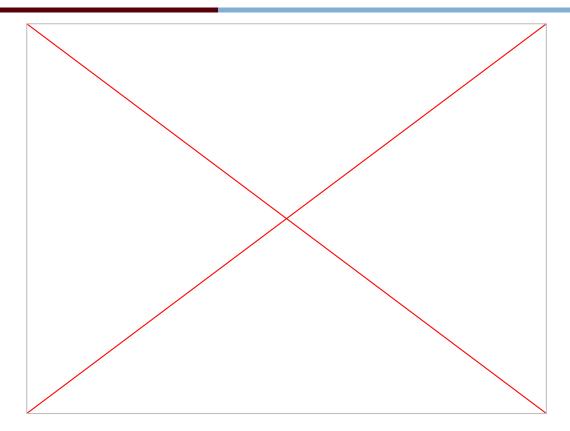
The new board uses dual channel in-built rotary encoders instead of the previous single channel design. This will give us better resolution (64 counts per revolution).







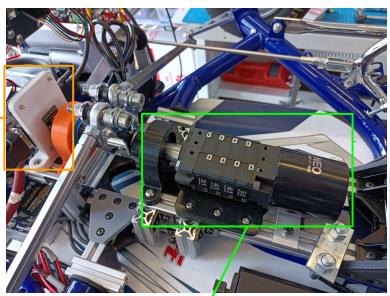
# Test on Upper-Steer-by-Wire System

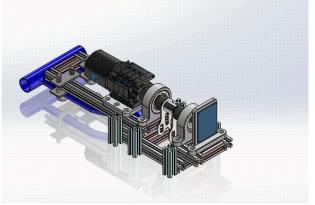


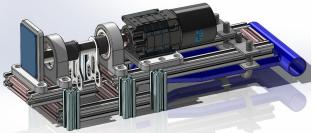
### Lower-Steer-by-Wire System

Controls front wheels' steer angle and reads angle feedback

VESC Brushless Motor Driver + Nucleo L432KC Microcontroller



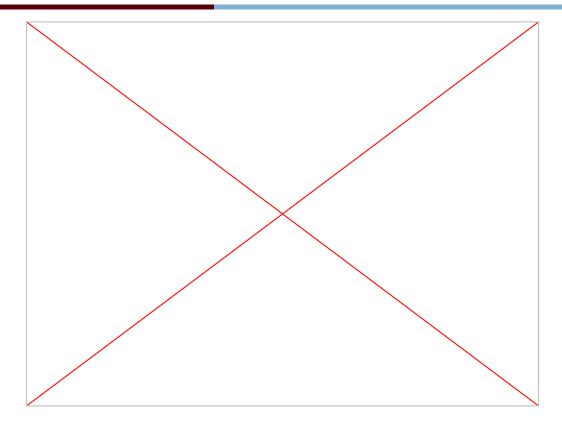




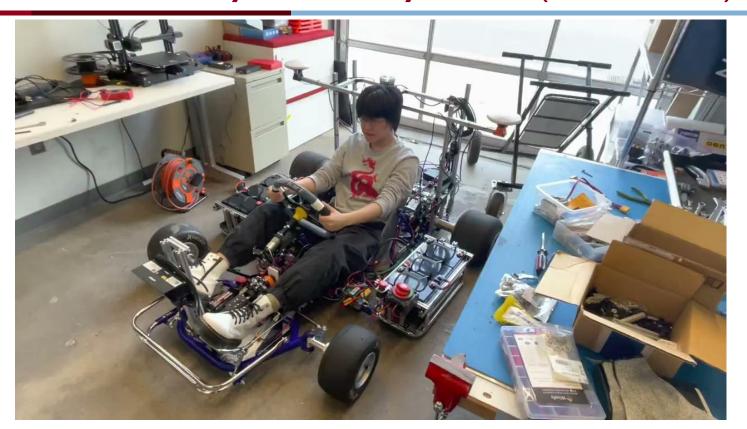
Neo 1650 Motor with 240:1 gearbox



### Test on Lower-Steer-by-Wire System

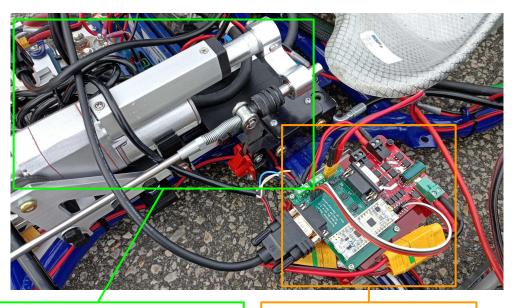


## Test on Steer-by-Wire System (w Driver)



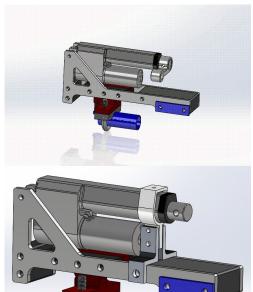
# Brake-by-Wire System

Uses linear actuator to control the brake lever



Progressive Automations 12V Linear Electric Actuator with Feedback (2 in. 50 lbs.)

DC Motor Driver + Nucleo L432KC Microcontroller





## Brake-by-Wire Test



**Braking Effect Demo** 

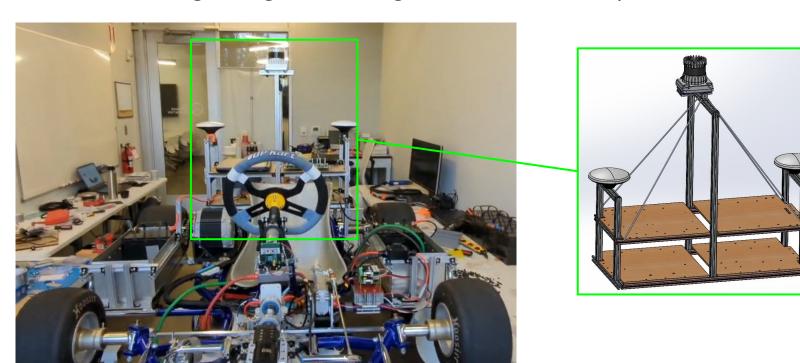


**Actual Braking Performance** 



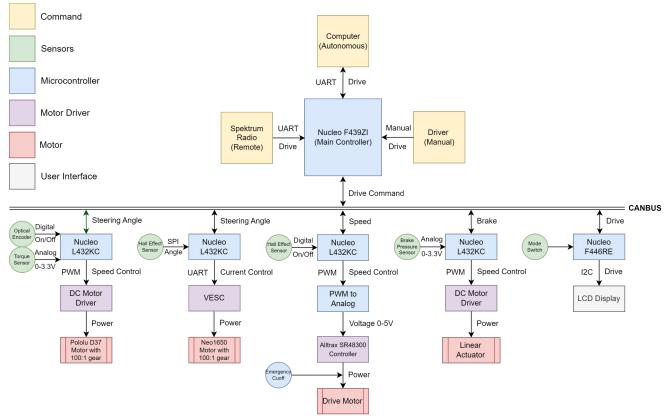
#### **New Backshelf**

The backshelf is being redesigned and reorganized to be more compact





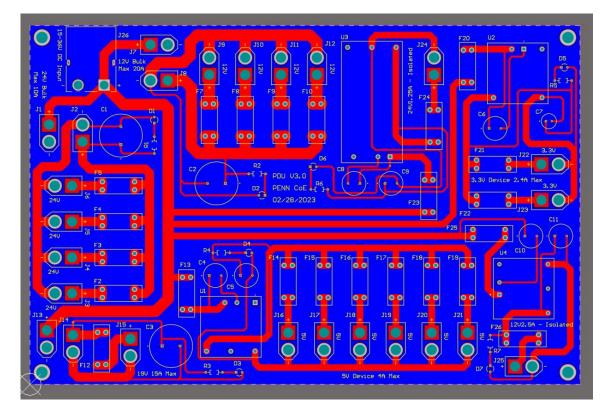
### Embedded System Overview



#### Power Distribution

Designed using the Altium Schematic and PCB Designer

- Two 3.3v port (8w)
- Six 5 volt port (20w)
- Four 24 volt port (I20w)
- Four 12 volt port (240w)
- One 19 volt port (280w)
- Isolated 12v Lidar port (30w)
- Isolated 24v Lidar port (30w)





#### Power Distribution

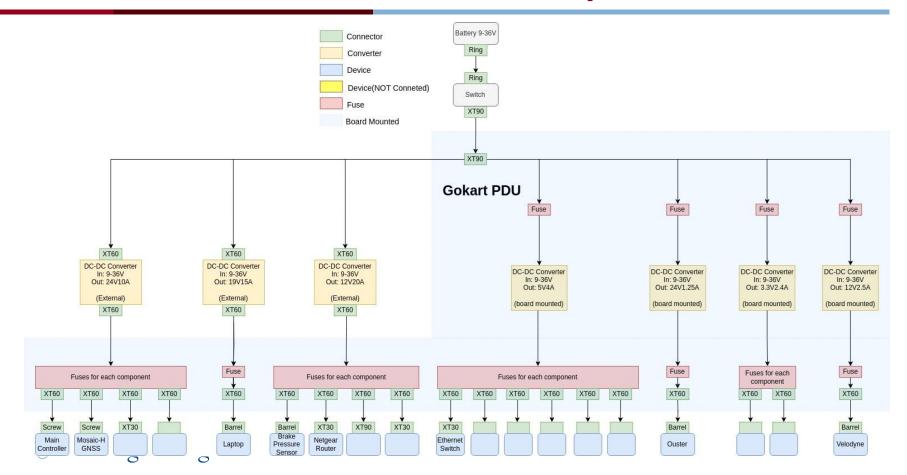
Built through the manufacture PCBWay and soldered by hand

- Two 3.3v port (8w)
- Six 5 volt port (20w)
- Four 24 volt port (120w)
- Four 12 volt port (240w)
- One 19 volt port (280w)
- Isolated 12v Lidar port (30w)
- Isolated 24v Lidar port (30w)

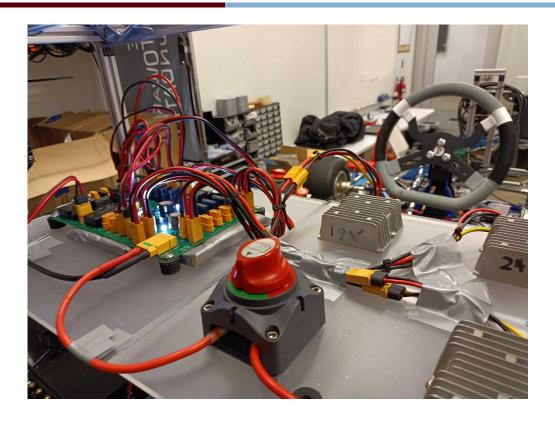




### AV4EV Go-kart 24V Power Systems



#### Power Distribution



### STM32 Microcontrollers (Nucleos)

STM32 is a family of 32-bit microcontroller integrated circuits by STMicroelectronics. The STM32 chips are grouped into related series that are based around the same 32-bit ARM processor core: Cortex-M0, Cortex-M0+, Cortex-M3, Cortex-M4, Cortex-M7, Cortex-M33.

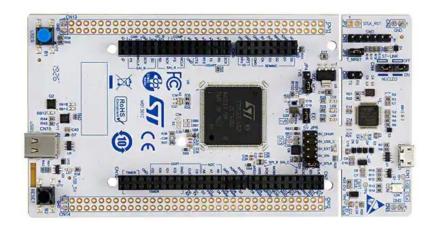




STM32 - Wikipedia

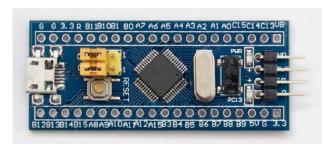


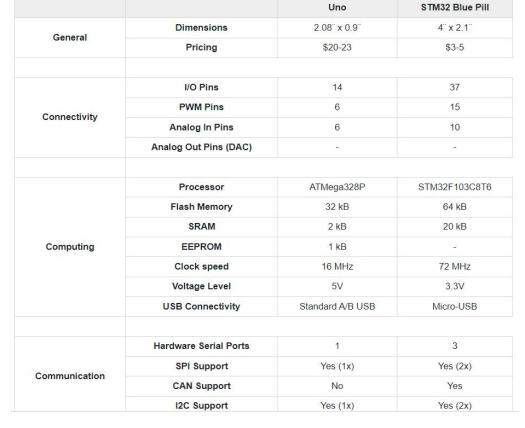




#### STM32 v.s. Arduino









### Controller Area Network (CAN)

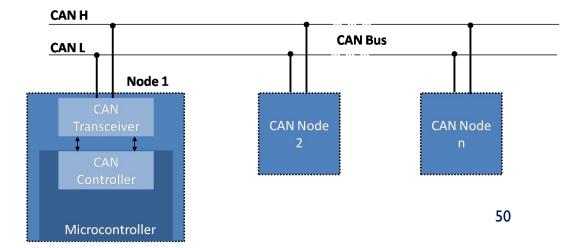
The Controller area network or CAN protocol is a method of communication between electronic devices embedded in a vehicle, such as the engine-management systems, active suspension, central locking, air conditioning, airbags, etc.

We use CAN bus as the standard communication proposal for our go-kart. It connects all subsystems and is very reliable.

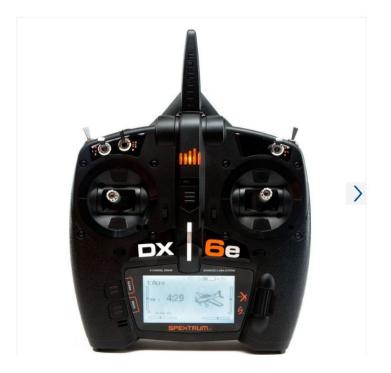


CAN protocol: Understanding the controller area network





#### Remote Control









#### DX6e 6-Channel DSMX Transmitter Only

Spektrum - SPMR6655

\$249.99

- Virtually unlimited model memory-transmitter stores up to 250 models and only populates the model list with models the user has configured
- Airplane, Helicopter, Sailplane and Multirotor programming
- Built-In Telemetry
- Cross-platform model sharing with other Spektrum transmitters

#### Complete your product

This product may require additional items in order to work out of the box. See below for required items that may be needed to complete.



Receivers

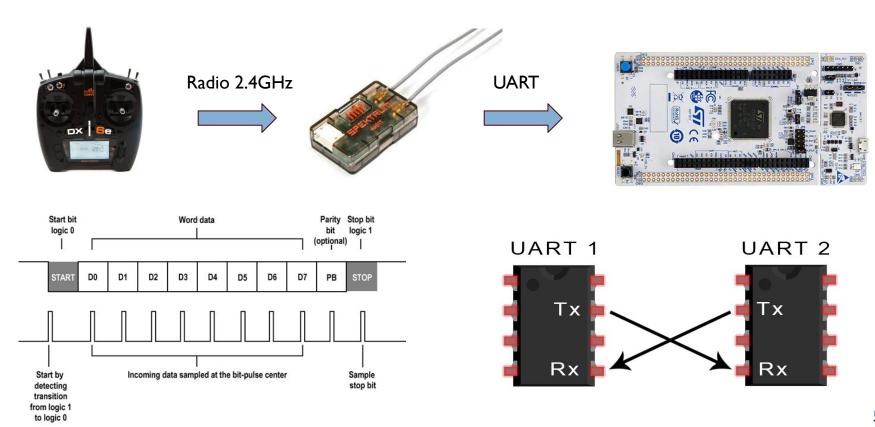








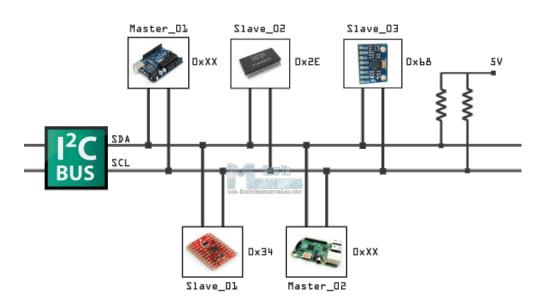
#### Remote Control



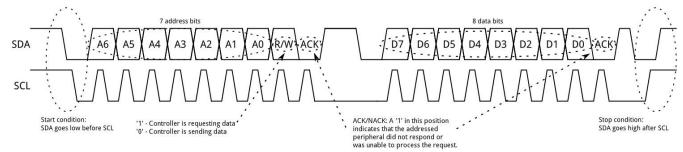
#### User Interface Board

LCD Display (I2C) CAN Bus In (D-Sub9) Power In (XT30) CAN Bus Out (D-Sub9) **DC-DC** Converter Renn Engineering Nucleo L432KC (Controller) Mode Switch (Digital Input) 53

#### LCD I2C



I2C, alternatively known as I2C or IIC, is a synchronous, multi master /multi slave (controller/target), packet switched, single ended, serial communication bus invented in 1982 by Philips Semiconductors.



#### LCD I2C

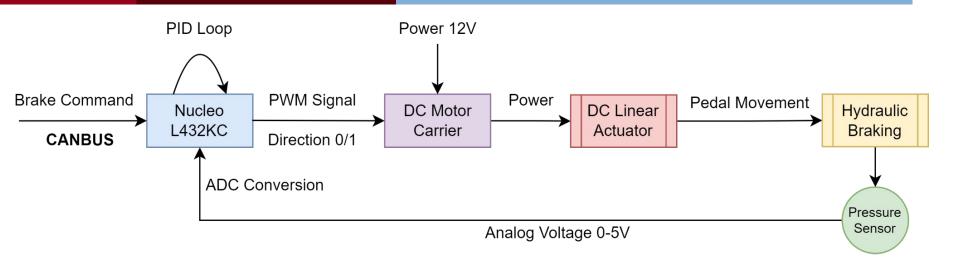




A standard LCD requires **over ten connections**, which can be a problem if your microcontroller does not have many GPIO pins available. If you happen to have an LCD without an I2C interface incorporated into the design, these can be easily acquired separately.

An I2C LCD advantage is that wiring is straightforward, **requiring only two data pins** to control the LCD.

### Motor Control (Brake)



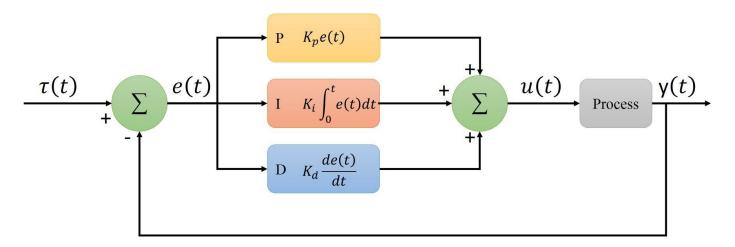
What we used for this subsystem: CAN Communication, PWM Signal, Analog-Digital Conversion, Digital Output, Closed-Loop PID Control



### Interrupt

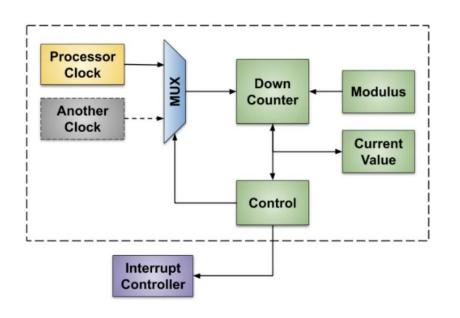
How do I update my system at a fixed frequency (30Hz, 50Hz, 100Hz)? For example, I need to know the exact time elapsed for my PID controller to work.

One way to do it is to use a **Timer Interrupt** 





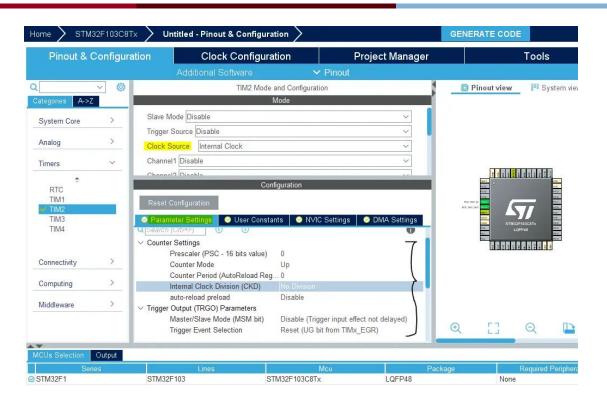
### Interrupt



A timer interrupt occurs when a down counting timer reaches 0 and reloads the modulus in the main counter. The timer sends a hardware signal to an "interrupt controller" which suspends execution of the main program and makes the processor jump to a software function called an "interrupt service routine" or ISR.

Timer interrupts allow you to perform a task at very specifically timed intervals regardless of what else is going on in your code.

### Interrupt



Timer Interrupt for Nucleos

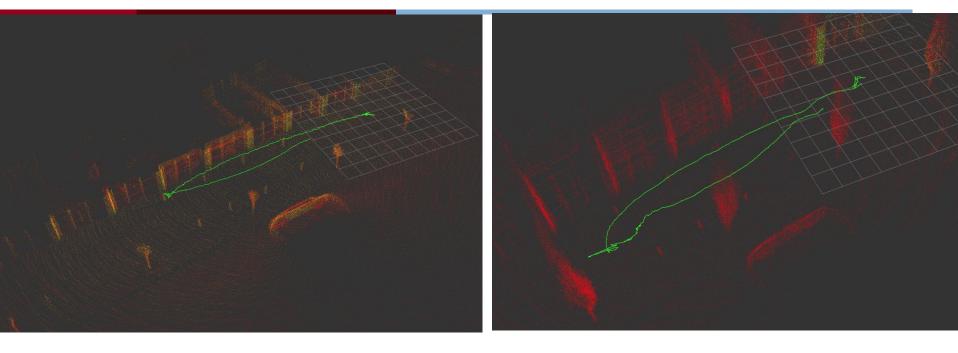
- Configure the clock speed
- Set a prescaler to scale down the frequency
- Set the internal count

This requires some calculation!

https://www.youtube.com/watch?v=
VfbW6nfG4kw



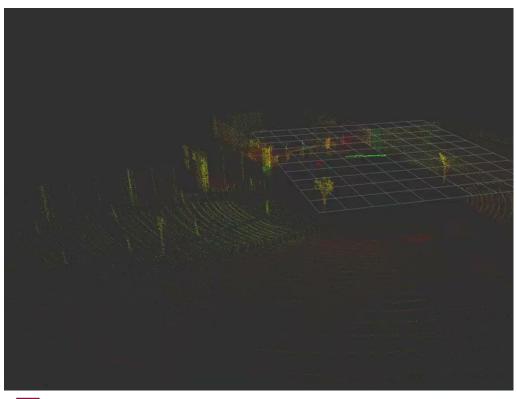
### SLAM in ROS2 with NDT



With Ouster With Velodyne



#### SLAM in ROS2 with NDT





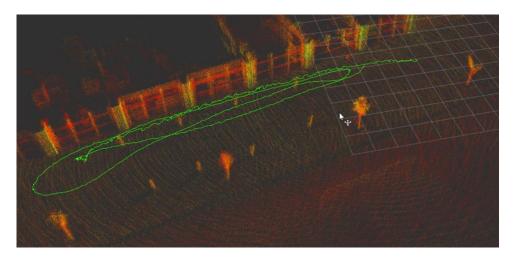


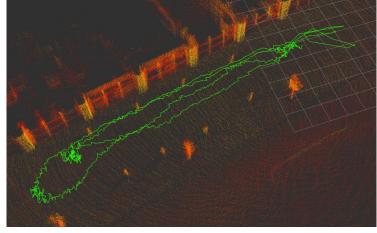


#### Localization in ROS2

#### Scan matching

- Pure 3D scan matching(test with open-source lib from Autoware)
   supports real time dev (roughly test 10~20 hz)
- IMU, Odometry and GNSS can be combined later





PCL localization Path

SLAM path



### Object detection in Ros2-Yolov8

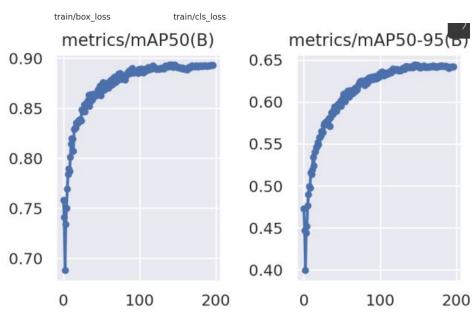
Model: Yolov8 (yolov8-small, 22mb), trained in the roboflow cone dataset

Training: 167 epochs with early stop (50 epochs no improvement), easy to train in server

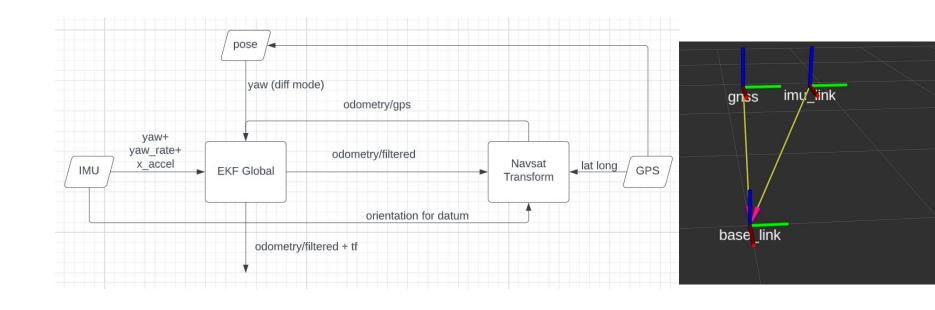
Ros2 node: currently a ros2 wrapper to load the .pt model and inference with python

As quick as the camera published (10~20hz) Can consider further optimization



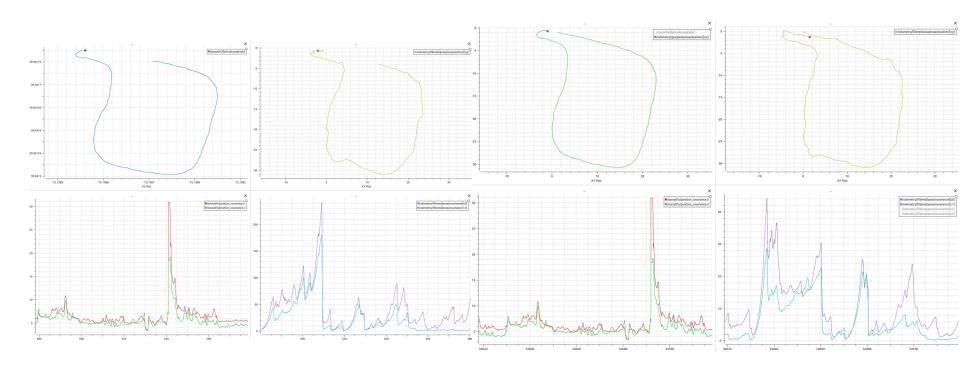


#### Pose Estimation Architecture



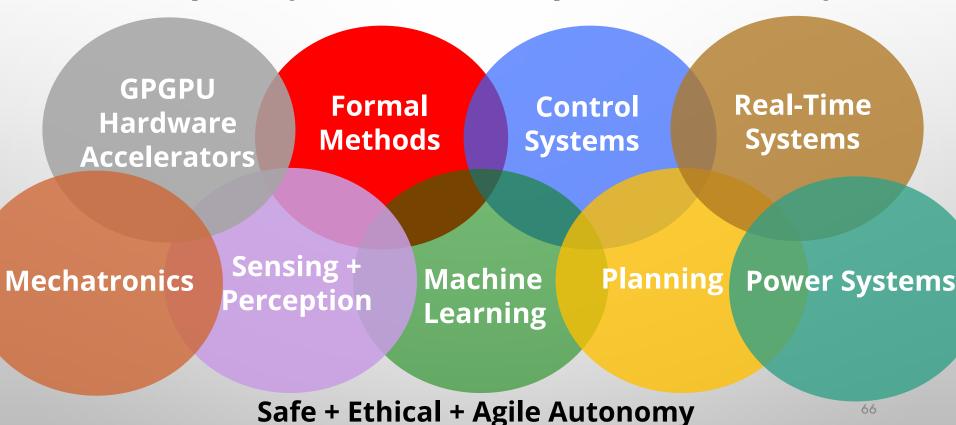


#### Fusion with GPS + IMU + Pose





#### Multi-Disciplinary R&D to develop Autonomous Systems



Complex Integrated Systems Engineering with well-defined modules

### **AV4EV Summary**

A successful go-kart requires innovative ideas and relentless effort. It is also a great project and research opportunity.

Join the AV4EV Team!

#### Building Safe Autonomous Systems

# **ESE3500 Past Project Highlights:**

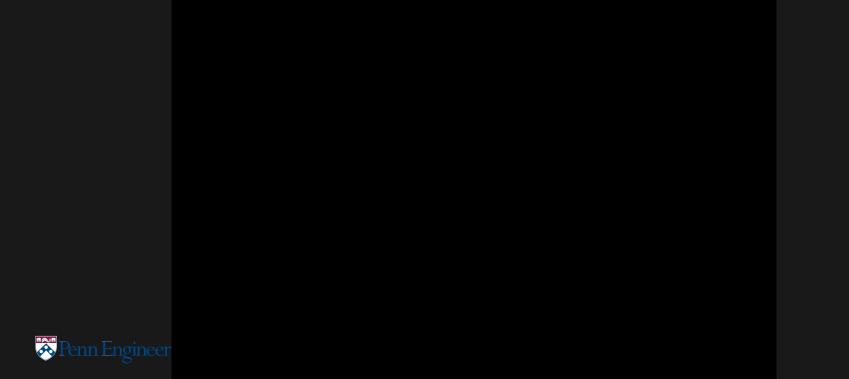


Prof. Rahul Mangharam

Director, Autoware Center of Excellence Penn Director, Mobility21 DoT UTC rahulm@seas.upenn.edu



# ESE3500 Legacy



### **PivotBoard**



# Hawkin Hockey



#### **Shadow Hand**



### RC Paraglider

